

econfidence[®]
from DyStar[®] 

DyStar[®] 

Guidelines

Environmental Protection and Safety





SAFE HANDLING
of products & processes

SAFE OPERATION
of production plants

RESPONSIBLE APPROACH
to the environments

RESPONSIBLE USE
of resources

Corporate Objectives

DyStar offers products and services to the textile and leather industry as well as the fine chemical sector. Its products and services are designed to add color and effects to textiles and leather. Worldwide solutions are developed and manufactured according to customer requirements. DyStar is committed to provide environmentally compatible products for the consumer.

For this reason products must be safe to manufacture, safe to handle, safe to transport, safe to use and safe to dispose of. DyStar is therefore committed to maximizing safety and environmental protection among its key corporate objectives.

All employees are required to contribute to environmental protection and safety. They are bound to observe the rules of environmental protection and safety and to implement these wherever necessary.

The Company provides tools and trains employees to enable them to achieve this. They are obligated to use their knowledge and commitment to develop and improve environmental protection and safety.

Dialogue

In order to generate trust, clear and open dialogue should be initiated with all parties involved:

- Customers
- Consumers
- Employees
- Neighbours
- Other members of society

The concerns and suggestions of customers, employees and the public should form part of this dialogue. Allowance should be made for them when defining action and objectives for environmental protection and safety.

Customers, employees and the public shall be kept informed about current trends and developments in environmental protection and safety at DyStar.



Product Stewardship

DyStar products must be safe for human and environment. The products are constantly monitored to identify any hazards that they might potentially cause. Preventive measures must be planned to limit or avoid any hazard.

Customers, distributors and freight companies are advised by DyStar on how to handle, store, transport, use and dispose of the products safely.

The evaluation of hazards to health and the environment begins during the product planning and development stages and continues through production and commercialization.

Environmental Protection

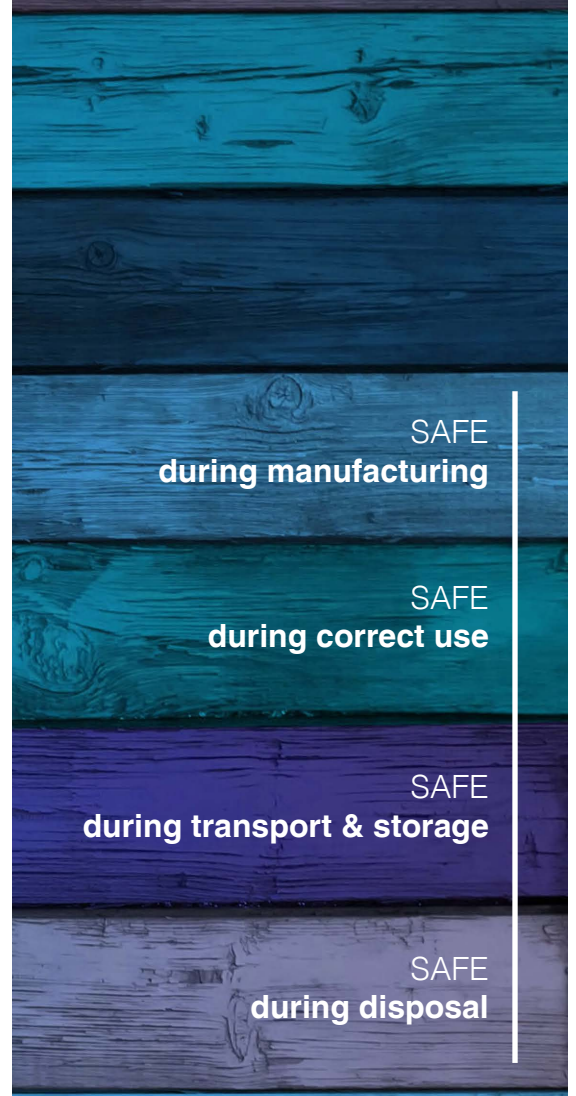
The Company and its employees are required to play an active role in environmental protection.

The Company's management and employees are responsible for ensuring the necessary resources, action, information and organization.

All employees are called upon to promote environmental protection through their commitment and own initiative.

This means:

- Complying with laws and regulations
- Operating production facilities in a manner that ensures safe handling of products and waste
- Environmentally compatible use or disposal of waste
- Reviewing production processes and improving them where it is possible and reducing raw material and energy inputs
- Measuring our Carbon footprint and reducing our impact
- Reducing and , where possible, recycling waste
- Developing in-process measures to replace end-of-pipe environmental protection technologies



DyStar **occupational safety policy covering:**

OPERATION PROCEDURES

OCCUPATIONAL SAFETY

PREVENTIVE HEALTH CARE

SAFETY TECHNOLOGY

HAZARDOUS SUBSTANCES

PRODUCTION PROCESSES

Occupational Safety

All employees share a common responsibility for safety wherever they work within the company. They are required to observe all regulations and instructions. The company must protect its employees from direct and long-term health risks by identifying hazards and providing information, training and suitable protection. With the active assistance of its employees, DyStar implements an occupational safety policy.

Each employee must show personal commitment in achieving further improvements in safety.

Plant Safety and Hazard Prevention

Plant must be designed for safe operation. The hazard potential and risks associated with processes must be identified, assessed and kept to a minimum by selecting suitable processes.

Subcontractors working on DyStar's sites are chosen on the basis of their performance with respect to safety, health and environmental protection. Systematic methods must be used to develop safety concepts.

- Plant safety must be the subject of continual development.
- Technical standards in plants must be adapted in line with technological advances
- Technical equipment must be inspected regularly and systematically.
- Effective measures must be planned to deal with incidents and limit their impact
- Detailed hazard prevention plans must be drawn up for all plants. If necessary, these must be reconciled with the global specialist department and authorities.
- Employees must be trained to handle plant and equipment.
- The action to be taken in the event of emergencies and hazardous situations must be practiced

Technology Transfer

DyStar applies the same environmental protection and safety principles worldwide. The transfer of technologies and knowledge within the Group ensures that all DyStar companies are in a position to implement the same environmental protection and safety principles and standards.



Sustainability is our responsibility. At DyStar, our products and services help customers worldwide reduce costs, shorten lead times and meet stringent quality and ecological specifications.

Bangladesh

DyStar Singapore Pte. Ltd.
(Liaison Office)
House No. 257 (2nd Floor, B2)
Navana Ville Akbar, Road No :19/A
New DOHS, Mohakhali, Dhaka-1206
Tel: + 88 02 875 16 40
Fax: + 88 02 875 16 41
DyStar.Bangladesh@DyStar.com

Brazil

DyStar Indústria e Comércio
de Produtos Químicos Ltda.
Av. Eng° Luis Carlos Berrini, 1645
11° andar, Cidade Monções
CEP 04571-011. São Paulo / SP
Tel: +55 11 55 08 36 84
Fax: +55 11 55 08 36 23
DyStar.Brazil@DyStar.com

China/Hong Kong

DyStar China Ltd.
Room 2503, 9 Chong Yip Street
Kwun Tong, Kowloon, Hong Kong
Tel: +852 29 55 33 88
Fax: +852 29 55 11 88
DyStar.China@DyStar.com

China/Shanghai

DyStar (Shanghai) Trading Co. Ltd.
6F, Building No. 20
201 Min Yi Road, Songjiang District
Shanghai 201612
Tel: +86 21 37 74 63 38
Fax: +86 21 37 74 63 39
DyStar.China@DyStar.com

Egypt

DyStar Kimya Sanayi Ve Ticaret Ltd.
8, Abdel Rahman Ibn Ouf Str
Heliopolis, Cairo
Tel: +20 2 26 24 35 78
Fax: +20 2 26 24 35 81
DyStar.Egypt@DyStar.com

Germany / North Central Europe

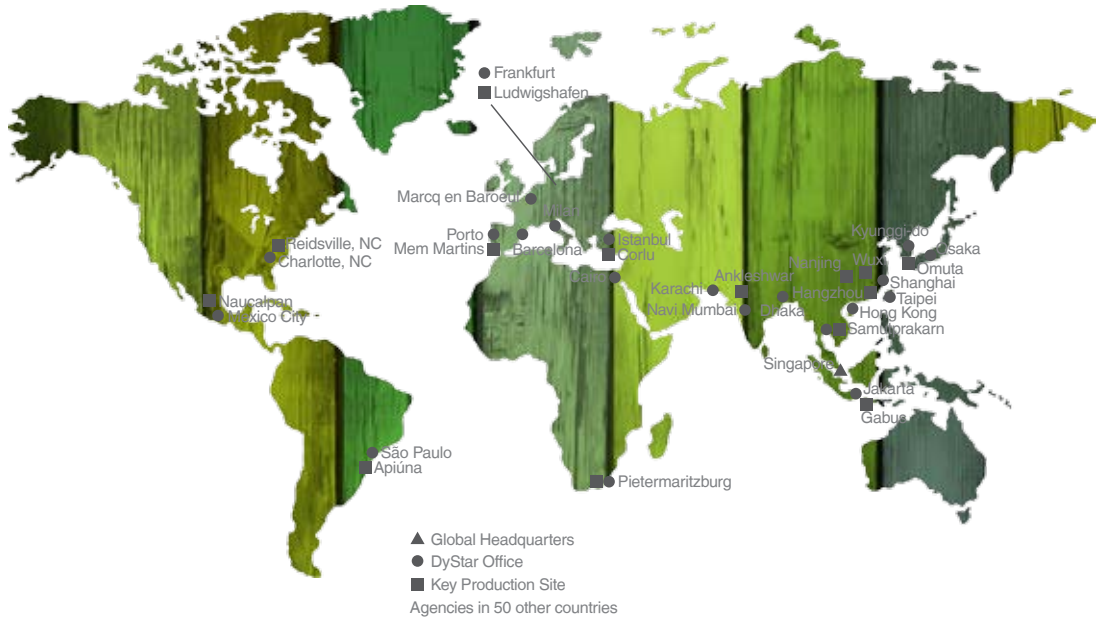
DyStar Colours Distribution GmbH
Industriepark Hoechst, Bldg. B 598
65926 Frankfurt am Main
Tel: +49 69 21 09 0
Fax: +49 69 21 09 20 00
DyStar.Germany@DyStar.com

India

DyStar India Pvt. Ltd.
Plot No. R-855
TTC Industrial Area
Rabale, P.O. Ghansoli
Navi Mumbai - 400 701
Tel: +91 22 61 41 90 00
Fax: +91 22 61 41 90 10
DyStar.India@DyStar.com

Indonesia

PT DyStar Colours Indonesia
Menara Global Building 22nd Floor
Jl. Jend. Gatot Subroto Kav. 27
Jakarta 12930, Indonesia
Tel: +62 21 527 05 50
Fax: +62 21 527 05 20
DyStar.Indonesia@DyStar.com



Italy

DyStar Italia S.r.l.
Via delle Groane 126
20024 Garbagnate Milanese (MI)
Tel: +39 02 99 44 01
Fax: +39 02 99 02 83 91
DyStar.Italy@DyStar.com

Japan

DyStar Japan Ltd.
7-20, Azuchimachi I-chrome
Chuo-ku, Osaka 541-0052
Tel: +81 6 62 63 66 72
Fax: +81 6 62 63 66 91
DyStar.Japan@DyStar.com

Korea

DyStar Korea Ltd.
Jin Wha Bldg. 2nd and 3rd fl.
#756-1, Gojan-dong Danwon-gu
Ansan City Kyunggi-do, South Korea
Tel: +82 2 34 52 78 78
Fax: +82 2 34 52 78 76
DyStar.Korea@DyStar.com

Mexico

DyStar de México S. de R.L. de C.V.
Av. Insurgentes Sur 1685
Int. 504 Col. Guadalupe Inn
Del Alvaro Obregón CP
01020 México D.F.
Tel: +52 55 53 22 51 00
Fax: +52 55 56 62 56 18
DyStar.Mexico@DyStar.com

Pakistan

DyStar Pakistan (Pvt) Ltd.
217, Dehli Mercantile Co-operative
Housing Society, Sirajudulla Road
Karachi - 74800
Tel: +92 21 34 55 69 95-7
Fax: +92 21 34 55 57 58
DyStar.Pakistan@DyStar.com

Portugal / Spain

DyStar Iberica
Unipessoal, Lda.
Rua Manuel Pinto de Azevedo, 626
4100-320 Porto
Tel: +351 22 615 31 80
Fax: +351 22 615 31 90
DyStar.Portugal@DyStar.com

South Africa

DyStar Boehme Africa (Pty) Ltd.
27 Sheffield Road
Willowton, Pietermaritzburg, 3201
P.O. Box 1845, Pietermaritzburg, 3200
Tel: +27 33 390 81 00
Fax: +27 33 390 23 18
DyStar.Boehme.Africa@DyStar.com

Taiwan

DyStar Taiwan Ltd.
5th Fl., No. 196, Sec. 2
Chien Kuo N. Road, 104 Taipei
Tel: +886 2 25 16 37 77
Fax: +886 2 25 16 81 99
DyStar.Taiwan@DyStar.com

Thailand

DyStar Thai Ltd.
150 Moo 8, Soi Praekasar
Sukhumvit Road
T. Taiban, A. Muang
Samutprakarn 10280
Tel: +66 2 701 48 05-8
Fax: +66 2 701 32 59, 701 48 09
DyStar.Thai@DyStar.com

Turkey

DyStar Kimya San. Tic. Ltd. Sti.
Mecidiye Mahallesi
Cenap Sahabettin Sok. No.24
34718 Kosuyolu - Kadiköy / Istanbul
Tel: +90 216 544 15 00
Fax: +90 216 339 90 61
DyStar.Turkey@DyStar.com

USA

DyStar L.P.
9844-A Southern Pine Boulevard
Charlotte, NC 28273
Tel: +1 704 561 30 00
Fax: +1 704 561 30 05
DyStar.USA@DyStar.com

Information and our technical advice - whether verbal, in writing or by way of trials - are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with our General Conditions of Sale and Delivery.

DyStar econfidence

DyStar and econfidence are trade marks of DyStar Colours Distribution GmbH

Global Headquarters - Singapore

DyStar Singapore Pte Ltd
1A International Business Park
#10-01, Singapore 609933
Tel: +65 66 71 28 00
Fax: +65 66 59 13 28
DyStar.Singapore@DyStar.com
www.DyStar.com

DyStar